

SLIP HOOK

The slip hook, as its name implies, is used for ropes and cables. It is forged much like the Square Grab Hook, but is shaped differently

How to Make the Slip Hook

1. Mark point AA.
2. Shoulder in at AA with top and bottom fullers, if you have them. If not, shoulder in over the rounding edge of the anvil.
3. Upset the end for the eye. See 1 under "How to Make the Grab Hook."
4. Shape the head as shown on Plate 9.
5. Punch the hole. See "How to Punch Holes" under Gate Hinge.
6. Shape the remainder of the hook. Use a top swage, if you have one, to make the corners on the inside rounding. Look at the section taken thru the hook part, at the bottom of Plate 9.
7. Bend over the horn of the anvil to the shape shown in Plate 9 and Fig. 26.



FIG. 26. SLIP HOOK.

Notes.—The hook is made wider thru the central part, at the bottom, to make it stiff and strong.

The strain on the hook is indicated by the center line thru the eye and center of curve.

Be sure to bend the hook to the side, just below the eye, so it will take the shape shown on Plate 9.

Larger sizes can be made of the same shape, but of larger stock.

SLIP HOOK

Stock
 $\frac{1}{2}$ " x 1" x 8"

